

Work Order ID **77143****\*77143\***

Page 1

November-25-11 3:15:51 PM

Item ID: D4020-11 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: End Mesh, Basket  
Start Date: 25/11/2011 Start Qty: 4.00 **\*4\*** Cust Item ID:  
Required Date: 09/12/2011 Req'd Qty: 4.00 **\*4\*** Customer:  
Reference:

Approvals: Process Plan: M.C.J Date: 11/11/25 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_  
Run Start **\*NR1\***  
Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4020	A								

100

0.00

**\*100\***

FLOW WATER JET

Waterjet

Memo

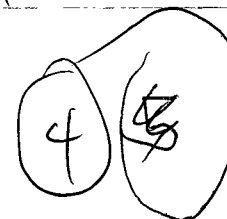
0.00

FLOW CNC Waterjet

1-Cut as per Dwg D4020

Dwg Rev: RProg Rev: A

2-Deburr if necessary

B11-12-14

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Memo

0.00

Quality Control

\*\*\*CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET\*\*\*

B11-12-14

120

QC8- Inspect parts - second check

0.00

**\*120\***

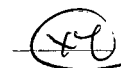
QC

Memo

0.00

Quality Control

\*\*\*CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET\*\*\*

S 4/12/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

November-25-11 3:15:51 PM

**Item ID:** D4020-11

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Revision ID:

**Item Name:** End Mesh, Basket

Stop \*NS2\*

**Start Date:** 25/11/2011      **Start Qty:** 4.00

**\*4\***

**Cust Item ID:**

**Required Date:** 09/12/2011      **Req'd Qty:** 4.00

**\*4\***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/  
Work Center ID

## Operation Description

## Set Up/ Run Hours

**Tool ID**

**Tool #**

Plan  
Code

**Accept  
Qty**

## Reject Qty

## Reject Number

**Insp.  
Stamp**

130

Identify as per dwg & Stock Location: WA

0.00

**\*130\***

### Packaging

## Memo

0.00

## Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

## Memo

0.00

## Quality Control

[illegible]

W/O:		WORK ORDER CHANGES					
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**NOTE:** Date & initial all entries

# Picklist Print

November-25-11 3:15:55 PM

Page 1

Work Order ID: 77143

**\*77143\***

Parent Item: D4020-11

**\*D4020-11\***

Parent Item Name: End Mesh, Basket

Start Date: 25/11/2011

Required Date: 09/12/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as  
per dwg revA 10.03.15 verified by:EC IPP Rev:C 10.06.14 remove  
cut out from dxf, will be made when install on basket DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

874.2561

2.694

11.34316

**\*M304EX0 75-16F\***

Expanded Metal Flat SS

\*\*

8/12/14

Location

Loc Qty

Loc Code

WA

874.2561116

117197

102.9036

117896

53.3264

118153

76.8473

118248

33.0983

118597

21.06788

118955

82.17

119180

184.842632

119729

320

17896

5

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**NOTE:** Date & initial all entries



**Dart Aerospace Ltd**

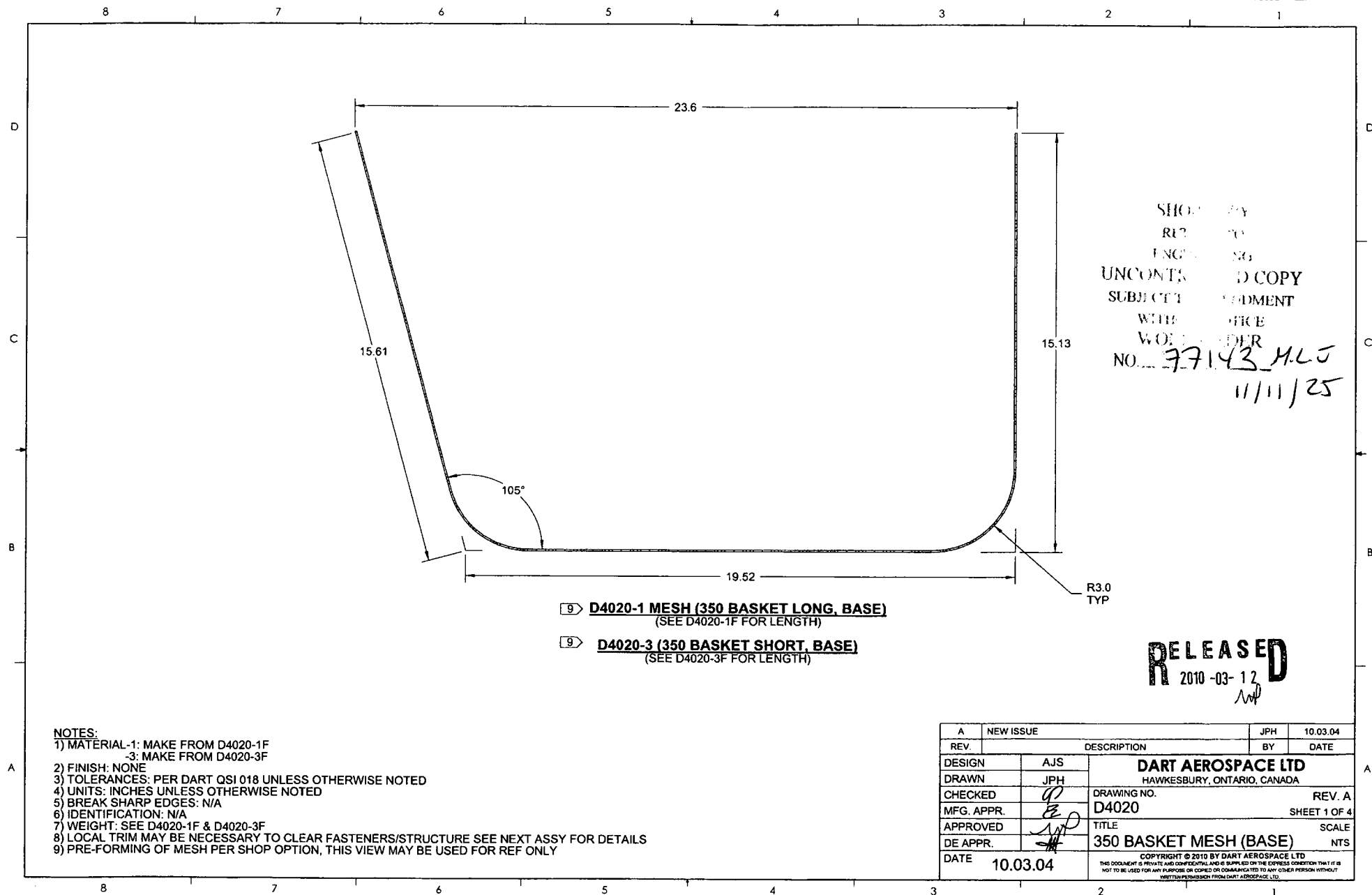
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

**Part No:** \_\_\_\_\_ **PAR #:** \_\_\_\_\_ **Fault Category:** \_\_\_\_\_ **NCR: Yes No** **DQA:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**Resolution:** \_\_\_\_\_ **Disposition:** \_\_\_\_\_ **QA: N/C Closed:** \_\_\_\_\_ **Date:** \_\_\_\_\_

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**NOTE:** Date & initial all entries





# Dart Aerospace Ltd

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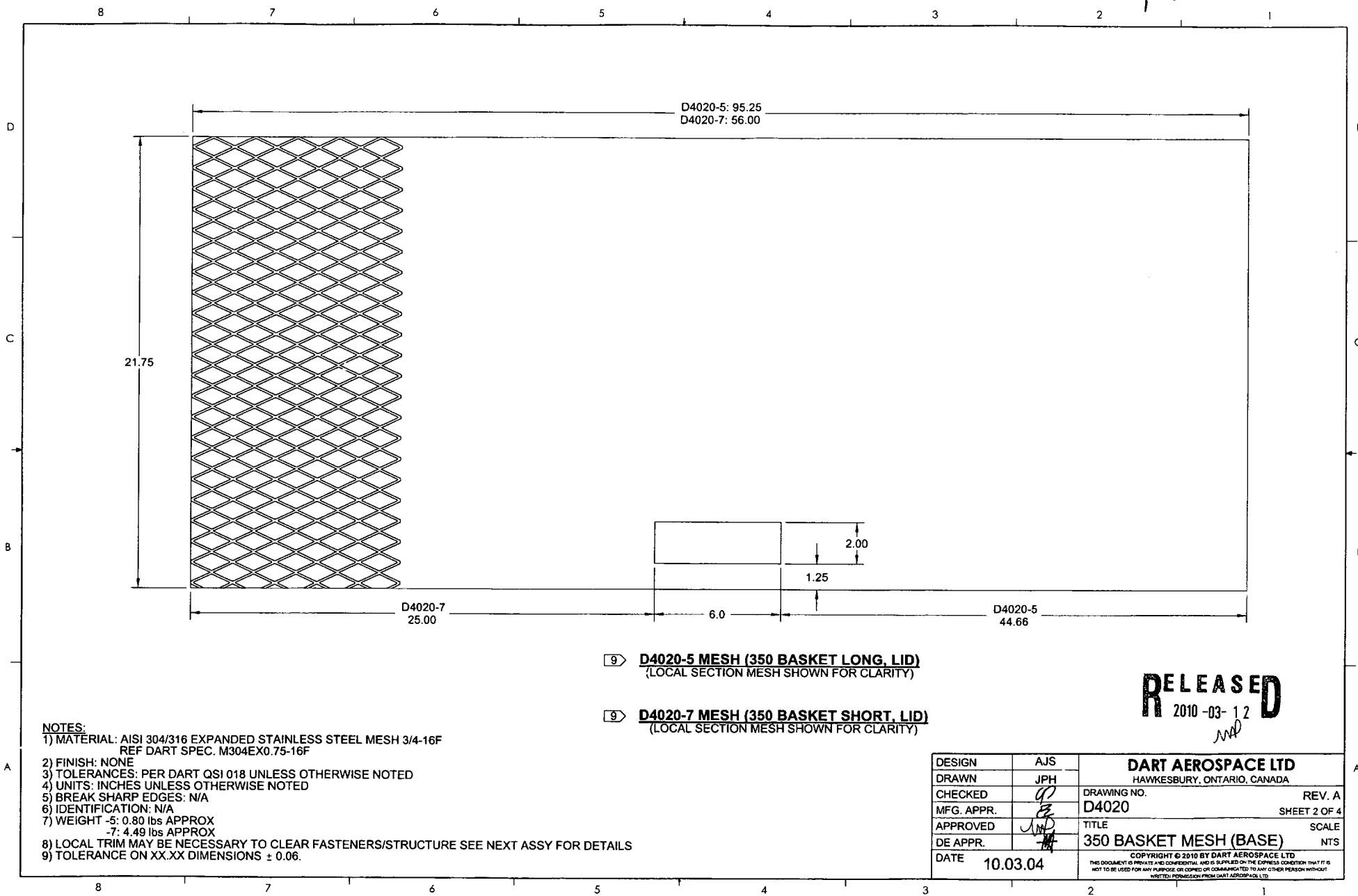
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77143



**RELEASED**  
2010-03-12

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CHECKED	JP	DRAWING NO.	REV. A
MFG. APPR.	JP	<b>D4020</b>	SHEET 2 OF 4
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	<b>350 BASKET MESH (BASE)</b>	NTS
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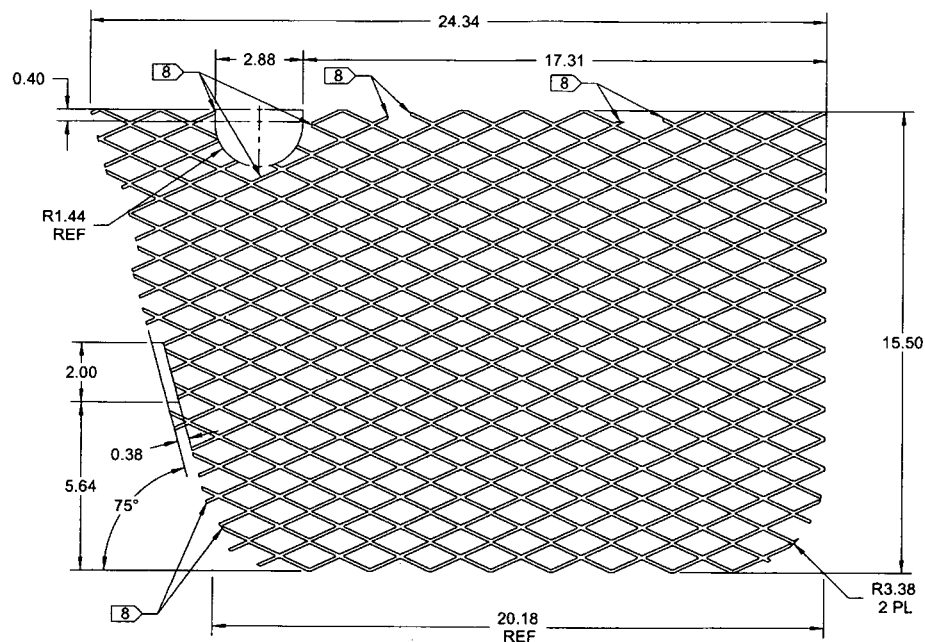
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77143



9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$

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2010-03-12

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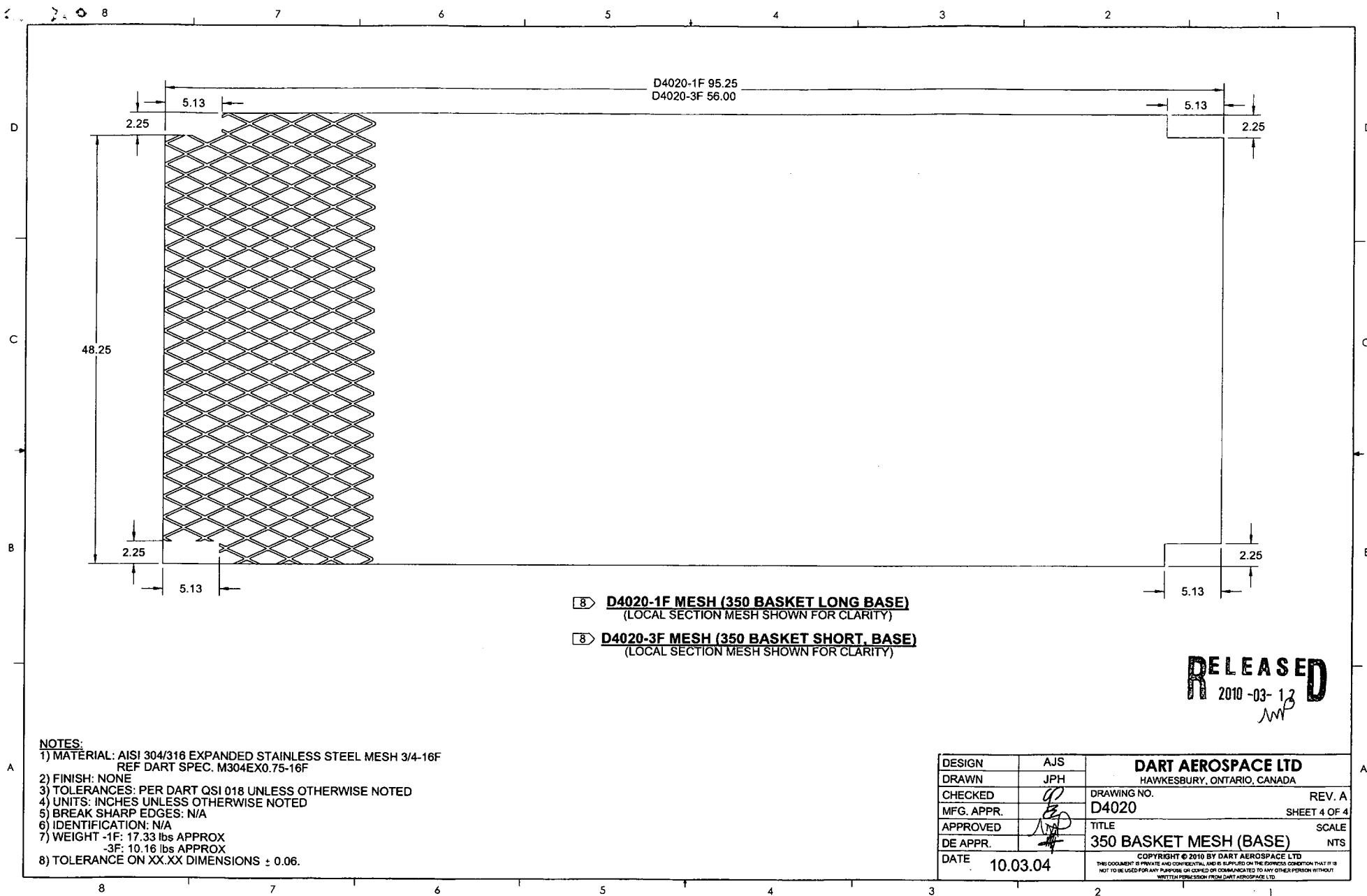
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77143



- 8) **D4020-1F MESH (350 BASKET LONG BASE)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)
- 8) **D4020-3F MESH (350 BASKET SHORT, BASE)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

**RELEASED**  
2010-03-13  
AW

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